

AMENDMENTS TO THE CLAIMS:

Kindly amend the claims as follows:

1-12. (canceled)

13. (Currently Amended) ~~Profiled~~ A longitudinal guiding device comprising at least two rolling or sliding bodies and at least three profiled guiding elements, each guiding element being formed of sheet metal for guiding operations [[,]] and comprising a piece of sheet metal having two projecting edge flanges on a longitudinal edge thereof, the two projecting edge flanges being formed by a profiling gaps method performed in the longitudinal edge so that at least one surface of the edge flanges has a greater hardness than a portion of the piece of sheet metal on which no profiling gaps method has been performed, at least one surface of the profiled guiding element forming a guiding surface for at least one ~~two of the at least two rolling or sliding bodies body or sliding body being disposed between respective first guiding surfaces in first and second profiled guiding elements, each first guiding surface being formed by partial areas of the two edge flanges of the first and second profiled guiding elements, and respective second guiding surfaces each formed by respective surfaces of a third profiled guiding element.~~

14. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 13, wherein at least one surface of the at least one edge flanges flange of the third profiled guiding element forms the at least one second guiding surface and has a greater hardness than a portion of the piece of sheet metal on which no profiling gaps method has been performed.

15. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 14, wherein a surface area lying between the two edge flanges of the third profiled guiding element and/or a partial area of interior sides facing each other of the two edge flanges of the third profiled guiding element forms the at least one second guiding surface.

16. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 14, wherein a surface area lying between the two edge flanges of the third profiled guiding element at least partially forms the at least one second guiding surface.

17. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 14, wherein interior sides facing each other of the two edge flanges of the third profiled guiding element at least partially form second guiding surfaces.

18. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 14, wherein the at least one of the first and second guiding surface surfaces is cross-sectionally arc-shaped and works together with rolling bodies that are spherical in shape.

19. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 14, wherein the two edge flanges are arranged symmetrically relative to a plane in a center of the profiled guiding element.

20. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 14, wherein the two edge flanges are arranged asymmetrically relative to a plane in a center of the profiled guiding element.

21. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 14, wherein an exterior side of at least one of the two edge flanges of the third profiled guiding element forms the at least one second guiding surface.

22. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 14, wherein the two edge flanges at least partially surround a sliding body that forms an internal joint element.

23. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 22, wherein both of the interior sides of the two edge flanges face each other and form the guiding surface and lie on a common surface of a cylinder.

24. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 13, wherein the guiding operations include at least one of longitudinal guiding operations and pivoting guiding operations.

25. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 13, wherein the surface area lying between the two edge flanges of the third profiled guiding element and/or a partial area of the interior sides facing each other of the two edge

flanges of the third profiled guiding element forms at least one second guiding surface ~~for the at least one rolling body or sliding body.~~

26. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 13, wherein a surface area lying between the two edge flanges of the third profiled guiding element at least partially forms the at least one second guiding surface.

27. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 13, wherein interior sides facing each other of the two edge flange of the third profiled guiding element s at least partially form second guiding surfaces.

28. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 13, wherein the at least one of the first and second guiding surface surfaces is cross-sectionally arc-shaped and works together with rolling bodies that are spherical in shape.

29. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 13, wherein the two edge flanges are arranged symmetrically relative to a plane in a center of the the profiled guiding element.

30. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 13, wherein the two edge flanges are arranged asymmetrically relative to a plane in a center of the the profiled guiding element.

31. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 13, wherein an exterior side of at least one of the two edge flanges of the third profiled guiding element forms the at least one second guiding surface.

32. (Currently Amended) ~~Profiled guiding element~~ A longitudinal guiding device according to claim 13, wherein the two edge flanges at least partially surround a sliding body that forms an internal joint element.

33. (New) A longitudinal guiding device according to claim 13, wherein the second guiding surfaces comprise two edge flanges of the third profiled guiding element.

34. (New) A longitudinal guiding device according to claim 13, wherein at least one of the second guiding surfaces comprises a depression in a surface of the third profiled guiding element.

35. (New) A longitudinal guiding device according to claim 34, wherein the depression is formed in a surface of at least one of the two edge flanges of the third profiled guiding element.

36. (New) A longitudinal guiding device according to claim 35, wherein the third profiled guiding element has two edge flanges that each have first and second sides, the first sides of each edge flange merging into each other and the second sides of the two edge flanges being discrete, one of the second guiding surfaces being formed by a first side of one of the two edge flanges

and the other of the second guiding surfaces being formed by a second side of the other one of the two edge flanges.

37. (New) A longitudinal guiding device according to claim 13, wherein the third profiled guiding element has two edge flanges that each have first and second sides, the first sides of each edge flange merging into each other and the second sides of the two edge flanges being discrete, one of the second guiding surfaces being formed by a first side of one of the two edge flanges and the other of the second guiding surfaces being formed by a second side of the other one of the two edge flanges.

38. (New) A longitudinal guiding device according to claim 13, comprising a third rolling or sliding body, the third rolling or sliding body being disposed between a first guiding surface in a fourth profiled guiding elements and a third guiding surface formed at a transition between a longitudinal edge of the piece of sheet metal from which the third profiled guiding element is formed and one of the two edge flanges of the third profiled guiding element.

39. (New) A longitudinal guiding device according to claim 13, wherein the first and second profiled guiding elements are arranged in a generally Y-shape at a longitudinal end of a single piece of sheet metal.

40. (New) A longitudinal guiding device according to claim 13, wherein each first guiding surface is formed by a surface area lying between two edge flanges of the first and second profiled guiding elements.

41. (New) A longitudinal guiding device comprising at least two rolling or sliding bodies and at least three profiled guiding elements, each guiding element being formed of sheet metal for guiding operations, at least first and second ones of the at least three profiled guiding elements comprising a piece of sheet metal having two projecting edge flanges on a longitudinal edge thereof, the two projecting edge flanges being formed by a profiling gaps method performed in the longitudinal edge, two of the at least two rolling or sliding bodies being disposed between respective first guiding surfaces in the first and second profiled guiding elements, each first guiding surface being formed by partial areas of the two edge flanges of the first and second profiled guiding elements, and respective second guiding surfaces each formed by respective surfaces of a third profiled guiding element, wherein the second guiding surfaces are each formed by one or more sheet metal rails.

42. (New) A longitudinal guiding device according to claim 41, wherein the first and second profiled guiding elements are arranged in a generally Y-shape at a longitudinal end of a single piece of sheet metal.

43. (New) A longitudinal guiding device according to claim 41, wherein each first guiding surface is formed by a surface area lying between two edge flanges of the first and second profiled guiding elements.